

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 07.10.16	Job No.: 00104	ADR Yes/No: Y	ADR Date: 07.10.01	ECN #: 1050
Product No.: D350-764		Created By: JF	Approved By: NY	
Product Name: SHOULDER HARNESS KIT		Checked By: AP		General Manager Approval:

Distribution	Reqd	Resp	Received
Production Manager	Y	LL/JLM	
Production Engineering Coord	Y	EC/DD	<i>10/11/19</i>
Director Quality Assurance	Y	DT	<i>10/11/19</i>
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support			
Marketing			

Reason for Change: MANUFACTURABILITY, COST SAVINGS, DRAWING ERROR....SEE ADR

Documents Affected: RELEASE: D3636 REV B D3638 REV B D3641 REV B D3642 REV B	IIN-D350-764 REV B
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#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	LE		<i>07.11.19 LE</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>07.11.19 KJ</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>07.11.19 KJ</i>
4	Update Grey Project Binder	Y	KJ		<i>07.11.19 KJ</i>
5	Move Electronic Files	Y	KJ		<i>07.11.19 KJ</i>
6	Update Master Document List (MDL) <i>Rev. B</i>	Y	LE		<i>07.11.19 LE</i>
7	Update Document Record (DR) <i>Rev. B</i>	Y	LE		<i>07.11.19 LE</i>
8	Create/Update Change Record Form	Y	KJ	D350-764 TO CHG 002 - SEE NOTE 1 BELOW	<i>07.11.19 KJ</i>
9	Create/Update PPP's	Y	KJ		<i>07.11.19 KJ</i>
10	Update Controlled PDF Files	Y	KJ		<i>07.11.19 KJ</i>
11	Notify TC/FAA of Change	Y	LE	SEND UPDATED DOCUMENTATION TO FAA	<i>07.11.19 LE</i>
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	ADD D3636-041	<i>07.11.19 KJ</i>
15	Update Access (ARC) Database	Y	KJ	ADD D3636-041	<i>07.11.19 KJ</i>
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	SEE NOTE 2 BELOW	<i>07.11.19 EC/DD</i>
23	Update FAI Sheets	Y	EC/DD	ESPECIALLY FOR D3641 AND D3638	
24	Create/Update CNC Programs	Y	EC/DD	D3638 HAS LARGER OD; D3641 HAS NEW DXF	
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	Y	JM/ED	RED TAG ITEMS AT CHG001 PER NOTE 1 BELOW.	<i>07.11.19 JM/ED</i>
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
1. Ensure that IIN-D350-764 rev A, D3636-11 and D3636-13 rev A and D3638-1 rev A are together at CHG 001. All at rev B for CHG 002.
2. Update IPP's for rev #'s. Create IPP for D3636-041. Add D3636-041 to D350-764-011; remove D3636-11 and D3636-13 from D350-764-011. Remove D3642-2 from D350-764-011 and increase D3642-1 to qty(2) on D350-764-011. Update hardware for D350-764-011